



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4379-1
Job Sheet 187634



Part No: D4379-1

Job Qty: 40 ea

DAG

21

9-00

Part Name: Wearplate Cup



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/10/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D SHEET 1 IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Machining-3		
100	Doosan	40 pcs	12/21/18	12/21/18	0.00	5.11	Doosan		
120	QC	40 pcs	12/21/18	12/21/18	0.00	0.00	QC8		
130	Packaging	40 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3-2		
140	QC21-SA	40 Ea	12/21/18	12/21/18	0.00	0.00	QC21		

Part Op 100 - turn as per Dwg and folio FB057

Descriptions: 130 - LOCATION: WA001-15

DEC 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.750	304 SS Roundbar .750	2 ft (.05 ea)	90-Start up Operation	5115007

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.750	2	125	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	.269
2	Wearplate	0.507Inches ± 0.010	0.517 0.497		.506
3	Wearplate	0.233Inches ± 0.010	0.243 0.223		.232
4	Wearplate	0.466Inches ± 0.010	0.476 0.456		.465
5	Wearplate	0.625Inches + 0.000 - 0.005	0.625 0.620		.6228
6	Wearplate	0.200Inches ± 0.010	0.210 0.190		.201
7	Wearplate	0.438Inches ± 0.010	0.448 0.428		.4385

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

8	Wearplate	0.030Inches ± 0.100	0.130 (0.070)	03
9	Wearplate	45.000Degrees ± 0.000	45.000 45.000	48 Angle

Plex 12/10/18 2:39 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCP

Route update only ☐

Part

DEPARTMENT/PROCESS

Loss tube ☐	Eng. (Non-AW) ☐	Engineering ☐
Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐
		Quality ☐

Date :

MRB (QS1042)

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartero.com
www.dartaerospace.com

Date: 12/19/18



Container No: S139085



Part: D4379-1

Job No: 187634

Serial No/Batch: S139085

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator	☐
Manufacturing Process	☐
Equip/Tooling	☐
Handling/Preservation	☐
Material	☐
Product Improvement	☐
Process Improvement	☐
Human Factors	☐

FAULT CATEGORY

☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong
☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance
☐ Crushing	☐ BOM/Route	☐ Grain Direction	☐ Drawing
☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish
☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing
☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread
☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up	

Other/Details: